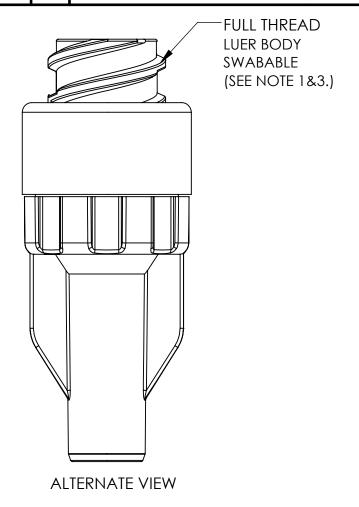
DRAWING NO. C245520XXX C

Customer Drawing

REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED ADDING ISO 80369-7 TO NOTE, ECO 8017 4/27/18 ΑK 02/14/25 ADDING ALTERNATE VIEW, FULL THREAD, UPDATE NOTE 1. REVISE P/N ECO 12920 DK

 \emptyset 0.44





1. 1st SUFFIX "X" INDICATES MATERIAL: 024 - CLEAR POLYCARBONATE.

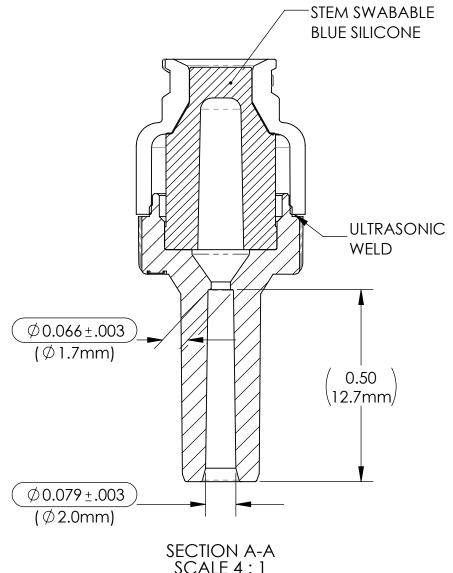
2nd SUFFIX "X" INDICATES LUER BODY SWABABLE COLOR NONE - CLEAR POLYCARBONATE R - RED COLORANT, POLYCARBONATE

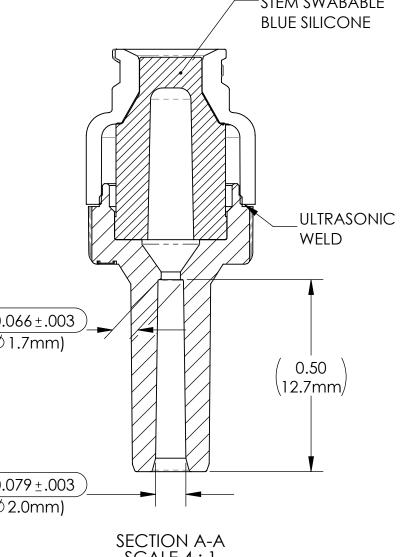
3rd SUFFIX INDICATES THREAD CONFIGURATION. **NONE - STANDARD** FT - FULL THREAD

- 2. CRITICAL DIMENSIONS ARE CIRCLED AND ARE SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL DIMENSION IN METRIC BELOW.
- 3. LUER COMPATIBLE WITH ISO594-2, and ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993, PART 1. MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.





STANDARD \emptyset 11.2mm/ **LUER BODY SWABABLE** (SEE NOTE 1&3.) 1.10 (27.9mm)0.54 13.7mm

CONNECTOR (2 mm)

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY			DATE 9/01/2016		D ®	Hallesy Da	ابر ما	L R
	APPROVED BY	DK		DATE 02/14/25	ļF	IK	Halkey-Ro	bert	เร
	MATERIAL	SEE NO	TE		TITLE		-		
MOLDED PARTS: GATES. PARTING LINES. AND FLASH PER QUALITY CRITERIA	FINISH	N/A				<u>Tube</u>	End Port 2.0	mm	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE DIMENSIONS ARE IN I TOLERANCES:		THIRD ANG	LE PROJECTION	В	DRAWING N	° C245520XX	X	REV
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECIM				SCALE 4:1		IOT SCALE DRAWING	SHEET 1 O	F 2

BILL OF MATERIAL:

SUFFIX	LUER BODY	CONNECTOR	STEM
024	CLEAR POLYCARBONATE MAKROLON Rx1805 451118	CLEARPOLYCARBONATE MAKROLON Rx1805 451118	BLUE SILICON 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024R	CLEAR POLYCARBONATE MAKROLON Rx1805 451118 WITH RED COLORANT, NC31664830	CLEARPOLYCARBONATE MAKROLON Rx1805 451118	BLUE SILICON 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024FT	CLEAR POLYCARBONATE MAKROLON Rx1805 451118	CLEARPOLYCARBONATE MAKROLON Rx1805 451118	BLUE SILICON 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
024RFT	CLEAR POLYCARBONATE MAKROLON Rx1805 451118 WITH RED COLORANT, NC31664830	CLEARPOLYCARBONATE MAKROLON Rx1805 451118	BLUE SILICON 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

	DRAWN BY DMC	DATE 9/01/2016				. @
	APPROVED BY DK	DATE 02/14/25] HK	R® Halkey-I	≺ober	ts≝∣
	MATERIAL SEE NO	OTE		•		
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH N/A			ibe End Port 2		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES:		_	wing no. C245520X	XX	REV
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL + .005		4:1	DO NOT SCALE DRAWIN	G SHEET 2 C)F 2